

項目	元のプロファイル	設定項目	設定項目詳細	デフォルト	変更箇所
Slicing	Standard 0.15 mm_OEM	Layer thickness		0.1500 mm	
		Borderaccuracy		0.0750 mm	
Material	PLA_OEM		Extrusion temperature	210.0000 °C	
			Master extrusion factor	100.00 %	
			Diameter filament	1.7500 mm	
			Print speed	250.0000 mm/s	
			Material density	1.250 g/cm3	
		Fan control	Data point		
			Fan speed	0.0 %	100.0
			Layer	0.0 %	
			Data point		
			Fan speed	60.0 %	100.0
			Layer	3.0 %	10.0
			Data point		
			Fan speed	100.0 %	
			Layer	5.0 %	100.0
		Bed temperature	Data point		
			Temperature	45.0 °C	
			Layer	0.0 %	
			Wait for temperature	Enabled/チェック有	
			Data point		
			Temperature	0.0 °C	45.0
			Layer	45.0 %	100.0
			Wait for temperature	Disabled/チェック無	
		Hopping	Enabled	チェック有	
			Retraction distance	0.1500 mm	0.5
			Retraction speed	400.0 mm/s	
			Threshold	8.0000 mm	
		Retraction	Enabled	チェック有	
			Distance	4.4000 mm	
			Speed	400.0000 mm/s	
			Threshold	4.0000 mm	
		Idle override	Enabled	チェック無	
Build Strategy	Creatr HS_OEM	Contours	Number of contours	3	5
			Contour overlap	0.2625 mm	0.0263
			Contour	Before Infil	
			Offset	100.0000 % of Wirewidth	
			Hatching order	Outside contour first	
			Print speed factor	20.00 %	15.00
			Extrusion factor	100.00 %	
		Upskin	Number of layers	3	5
			Line distance	90.0000 % of Wireidth	
			Angle	-45.0000 degrees	
			Angle increment	90.0000 degrees	
			Print speed factor	20.00 %	15.00
			Extrusion factor	100.00 %	
		Downskin	Number of layers	2	5
			Line distance	90.0000 % of Wireewidth	
			Angle	-45.0000 degrees	
			Angle increment	90.0000 degrees	
			Print speed factor	20.00 %	15.00
			Extrusion factor	100.00 %	
		Infill	Pattern	Stripe	
			Density	20.00 %	10.00
			Angle	-45.0000 degrees	
			Angle increment	90.0000 degrees	
			Print speed factor	20.00 %	15.00
			Extrusion factor	100.00 %	
		First layers override	Enabled	チェック有	
			Number of layers	2	
			Layer thickness	100.00 %	
			Print speed factor	70.00 %	10.00
			Extrusion factor	105.00 %	110.00
		Auxiliary Structure	Disabled	チェック無	
Support Strategy	Skirt_OEM	Supports	Enabled	チェック無	
		Raft	Enabled	チェック無	有り
			Number of following layers	3	
			Final raft layer temperature	100.00 %	
			Extra to part	0.2000 mm	
			Base layer		
			Layer tickness	0.6000 mm	0.25
			Line angle	45.0000 degrees	
			Line distance	1.5000 mm	
			Print speed factor	5.00 %	
			Extrusion factor	1000.00 %	600.00
			Following layers		
			Layer tickness	0.1500 mm	
			Line angle	-45.0000 degrees	
			Line distance	1.0000 mm	
			Print speed factor	30.00 %	10.00
			Extrusion factor	400.00 %	250.00
		Skirt	Enabled	チェック有	
			Print speed factor	60.00 %	5.00
			Extrusion factor	100.00 %	400.00
			Offset	15.00 mm	



現在のバージョンに不具合が有り、左ノズルは50.00%にしてください。
次回バージョンアップで、